



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-1
Job Sheet 179729



Part No: D4021-1

Job Qty: 20 ea

Part Name: Handle Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Waterjet		de 18/07/06
100	Waterjet	20 pcs	7/18/18	7/18/18	0.01	0.98	Waterjet1		de 18/07/06
120	QC	20 pcs	7/18/18	7/18/18	0.00	0.00	QC8		38
140	Packaging	20 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3		D.M.L 18-7-9
150	QC21-SA	20 Ea	7/18/18	7/18/18	0.00	0.00	QC21		
Part Op 100 - Cut as per dwg D4021									DAL 21 9-00
Descriptions: 140 - LOCATION: WA004									JUL 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	2.4500 sf (.1225 ea)	90-Start up Operation	SOS2627

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	2	28	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Plate	0.750Inches $\pm$ 0.030	0.780 0.720		
2	Handle Plate	0.750Inches $\pm$ 0.030	0.780 0.720		
3	Handle Plate	2.250Inches $\pm$ 0.030	2.280 2.220		
4	Handle Plate	5.130Inches $\pm$ 0.030	5.160 5.100		
5	Handle Plate	0.130Inches $\pm$ 0.030	0.160 0.100		

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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Container No: S089804

Part: D4021-1

Job No: 179729

Serial No/Batch: S089804

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/07/18